## \*\*\*\*\* Hei-Remover 94FXII \*\*\*\*\*

## 1. Overview

Hei-Remover 94FXII is an aerosol type mold release agent that dissolves fluorine compounds and silicone in hydrocarbon solvents and uses liquefied petroleum gas (LPG) as a propellant. It has the following characteristics.

- (1) It is best suited for RTV silicone molds for vacuum casting and has excellent effects on high-cast mold release.
- (2) Fluorine compounds coat the surface of the silicone mold, resulting in better mold retention.
- (3) The finish of the molded product is good.
- (4) It dries fast and has no negative effect on high-cast.
- 2. How to use
  - (1) Shake the spray can thoroughly before use.
  - (2) Keep the mold surface clean and free of stains.
  - (3) Apply to the part to be used and dry at room temperature or by heating.
  - (4) Spray as thin and even as possible, about 30cm away from the mold.
  - (5) Do not use the product in the presence of fire.

## 3. Precautions for handling

- (1) Wear protective equipment before use.
- (2) Use in a well ventilated area.
- (3) Do not store the product in a humid place where the temperature is 40°C or higher.
- (4) Avoid storage in winter or in areas where there is a risk of freezing.
- (5) Do not dump in fire after use.
- (6) Read the Safety Data Sheet (SDS) carefully before use.
- 4. Precautions for storage and disposal
  - (1) NO fire. Electrical equipment to be used must have an explosion-proof structure and all equipment must be grounded.
  - (2) Do not place the container above 40°C as this may cause it to explode.
  - (3) Store in a cool, dark place, away from direct sunlight and rain water.
  - (4) Close tightly after use to prevent contamination with dirt, moisture, etc.
  - (5) After completely exhausted, press the button until there is no sound of injection outside the flame and the gas is exhausted, and then discard it after clearly distinguishing it from other garbage.
  - (6) Treatment methods are mandated by law. Ask a waste specialist to dispose of it in accordance with laws and regulations.
- 5. Packaging form

420 mL Aerosol (24 per case)

In using our products based on the technical information contained herein, you are requested to thoroughly test our products as to their suitability for your intended application and determine their validity with your own responsibility.

As the applications and processing conditions of our products to be applied by users are beyond our control, we can not bear any responsibility for this technical information in terms of accuracy, the results obtained from their use and the possible infringement of patent rights of any third parties.

